

## Technical Data Sheet

### *Sequel* 1780-UV RXF



Polypropylene Compounds

#### Product Description

*Sequel* 1780-UV RXF engineered polyolefin is typically used for mold-in-color or partially painted automotive exterior applications that require dimensional stability over a broad temperature range with enhanced scratch and mar resistance. This material exhibits excellent processability and low - temperature properties.

<b>Application</b>	Automotive Parts; Exterior Automotive Applications
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	16	g/10 min	ASTM D1238
Density	1.05	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus, (23 °C, 2 mm/min, Chord)	1300	MPa	ISO 178
Tensile Stress at Yield	20	MPa	ISO 527-1, -2
<b>Impact</b>			
Notched Izod Impact Strength, (23 °C)	48	kJ/m <sup>2</sup>	ISO 180
<b>Additional Information</b>			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			